

# MODEL UM '98 MAUSER

Model UM for all 98 Mauser style firearms with wing type safety.

- Make sure rifle is not loaded
- Remove unloaded barrelled action from stock.
- Mount action in padded vise, upside down.
- Push out retaining pin and remove old trigger.
- Install Dayton Traister trigger w/new compression spring.
- Cock action, engage safety and pull trigger.
- Release trigger and disengage safety.
- Gun should remain cocked
- If striker falls, **DO NOT CONTINUE** use of the Dayton Traister trigger.
- Call 1-800-450-7111 for service advice.

*Due to the unique engineering of our trigger units, They DO NOT work properly out of the receiver.*



## BACKSLAP SCREW

This screw should need no further adjustment. If necessary, cock the action, back the screw out (counter clockwise) one turn past the point at which sear block is released when the trigger is pulled.

## TRIGGER ADJUSTMENT SCREW

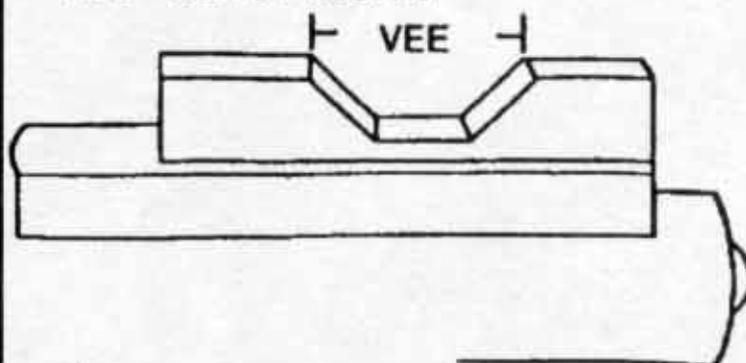
*Losen lock nut. to increase trigger pull turn screw in (clockwise).*

## Installation Notes

Be sure to remove enough stock wood below trigger frame to allow trigger assemble to move downward approximately 1/8 inch when action is cocked. **CAUTION.** In removing action from stock do not use barrel as lever to force separation. As the trigger piece is case hardened breakage may result due to excess force applied when the action and stock are pulled apart. **Do not** attempt to alter shape of trigger piece without first annealing. Sear surface must be protected from heat when this is done.

## NOTICE

To assure proper function of this trigger, cocking piece should have the stock, military shape. Commercial cocking pieces should be altered to have the "Vee" cut in them.



**Dayton Traister  
Company inc.**

4778 N. Monkey Hill Road  
Oak Harbor, WA 98277

## WARNING

### IMPORTANT CONSUMER NOTICE

All firearms are potentially dangerous and can cause great harm, personal injury and death. It is your responsibility and legal obligation to handle, load, unload, use, transport, maintain, and store your firearm in a safe manner so as to prevent its accidental discharge.

Safety must be the first and constant consideration of every person who owns or handles firearms and ammunition. When you handle a firearm, always assume it is loaded and treat it as such.

If you have any doubts about your ability to safely handle or use a particular firearm, you should seek qualified supervision and instruction.

Likewise, parts for firearms are potentially dangerous and if installed improperly can cause your firearm to malfunction or accidentally discharge. These parts were designed and manufactured by **DAYTON TRAISTER, INC.** to be used only for specific firearms. **DO NOT** use them in conjunction with any other firearm. **DO NOT** attempt to install these parts yourself. These parts should only be installed by a qualified professional gunsmith.

For Service Advise Call:

**Dayton Traister  
Company inc.**

4778 N. Monkey Hill Rd., Oak Harbor, WA 98277

**1-800-450-7111**

## Guarantee of Materials & Workmanship

We guarantee our products to be of the best materials obtainable, properly constructed and inspected. We will replace without charge any of our products if found to be of faulty materials or workmanship when returned to us.

This guarantee will not apply to goods damaged or altered after leaving our factory.

We reserve the right to change design, specifications or price at any time without incurring any obligation to replace goods previously sold.