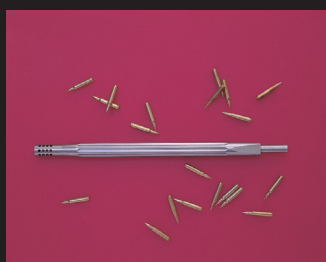


LOTHAR WALTHER



GUN BARRELS AND MORE



www.lothar-walther.de



brochure Europe

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Lothar Walther, engineer, founded the company **LOTHAR WALTHER** on 1.7.1925 in Zella-Mehlis, Thuringen. As the youngest son of Carl Walther, the founder of the world-famous gun factory, he grew up in a family which had been steeped in weapons manufacture for generations.

At that time, the towns of Zella-Mehlis and Suhl were the centres of the German gun industry.

The experience gained over many years of gun manufacture provided Lothar Walther with special expertise in the production of button-rifled barrels of the highest accuracy.

As a member of the German National Pistol Team, Lothar Walther won many German Championships and the bronze medal at the 1939 World Championships. Having always competed at the highest levels in international target shooting he had an intimate knowledge of the requirements of shooters.

After the Second World War and the associated move to Baden-Württemberg, Lothar Walther once again chanced a new start. From the beginning of the 60s he was supported in this by his sons. Klaus Walther, trained precision mechanic and master toolmaker, sports marksman and impassioned huntsman, ran the company up to 1996.

Since 1995, the North American market is supplied by an independent company with headquarters in Atlanta, USA. Today, Dr. Frank Walther and Gerd Walther are responsible for the fate of the company.



Lothar Walther 1899 - 1983

Equipped with the latest technical machinery, **LOTHAR WALTHER** currently manufactures

- button-rifled barrels
from special rifle steel and stainless steel, in more than 240 different calibres for target shooting, hunting, muzzle-loading and air guns.

These barrels are made for the whole spectrum of shooting, encompassing shooters with modest requirements right through to those who wish to compete at the highest international level.

The production programme also includes:

- barrel adapters for both hunting and practising with pistols, revolvers, rifles and shotguns,
- gun parts
- cartridge adapters, snapcaps
- Adapters for shotguns
- fine gun parts
- firearm accessoires

**World Champions
shoot with
LOTHAR WALTHER
gun barrels!**

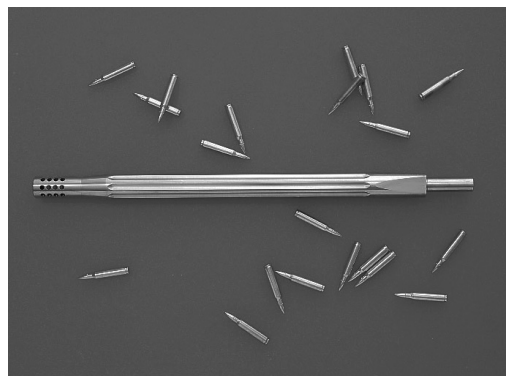


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Minimum order value 50,- EUR

see separate price sheet, please inquire for your dealer discount

AR15 GP-Line calibre .223 Rem (twist 8"=203 mm)

barrel for semi-automatic sporting rifle AR-15 made from special rifle steel are available from stock now. They are delivered with the barrel extension mounted and the gas hole pre-drilled in the correct position and have nitrogen-hardened surfaces.

#6410 0,88 kg length 14.5" (368 mm) **price****G****#6420** 1,03 kg length 16.75" (425 mm)**G****#6420-FLUTED** 0,96 kg length 16.75" (425 mm)**I****#6430** 1,82 kg length 20" (508 mm)**H7****Threadcover**

special rifle steel or stainless steel



internal-Ø has to be adapted to the caliber

D1	G	fits contour
Ø15,88mm	M14x1	#1300;#1500;...
Ø16,50mm	M15x1	#720;#722;#1400;...
Ø19,50mm	M18x1	#724;...
Ø22,00mm	M18x1	#752;...
Ø30,48mm*	M15x1	#3300;#3400;...
	M17x1	
	M18x1	
	M22x1	
	1/2-28	
	5/8-24	

*D1 has to be adapted to the barrel-Ø

Preis H3

Barrel Blanks ^{#600} for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
4 mm M 20 /No. 7	10	474	A
.	15	474	A
.	23	330	B
4 mm No. 12	30	330	B
5,6x50 Mag./R Mag.	10	755	B
.	17	620	B
.	23	650	C
.	30	655/665	D
5,45x39	30	655	D
5,6x52 R	12	690	B
.	23	650	C
.	30	655/665	D
5,6x57/5,6x57 R	23	650	C
.	26	650	D
.	30	605	D
.	30	655/665	D
6XC	32	665	D
6 mm Flobert	15	470	A
6 mm Rem. (.243-9")	32	665	D
6 mm PPC (.243-14")	30/32	655/665	D
6 PPC USA	30	655/665	D
6 mm Norma BR (.243-8")	32	665	D
.	32	765	F
6x70 R (.243-10")	32	665	D
6x62 Freres	30	605	D
. (.243-10")	32	665	D
6,35 mm (.25 ACP)	12	530	B
.	26	195	B
.	26	605	D
6,5x47 Lapua (.264-8")	32	665	D
6,5x53 R Mannl./6,5x54 M.-Sch.	30	655/665	D
6,5x54 Mauser	30	655/665	D
6,5x55 Schwed.	30	655/665	D
.	30	744	E
6,5x57/57 R/6,5x65/65 R	30	665	D
6,5x68/68 R	30	655/665	D

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Barrel Blanks ^{#600} for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
7,65 mm Browning (.32 ACP)	14	590	B
/7,65 Para / 7,63 Mauser	17	590	B
.	26	195	B
.	26	605	D
7x49 GJW	30	385	C
7x57/57 R/7x64/65 R	26	725	D
.	30	605	D
.	30	655/665	D
.	30	744	E
.	32	665	D
7x66 SE vom Hofe	30	655/665	D
7mm Rem. Mag./7mm Rem 08/7mm STW 32		665	D
7mm Weath. Mag. (.284-10")	30/32	655/665	D
7,5x55 Swiss Ord. GP 31	30	800	E
7,62x25 Tokarev /7,62x39			
/7,62x54 R M.-Nagant.	30	665	D
.	32	813	F
7,65x53 Arg.	30	744	E
8,15x46 R octagon shape.	25	750	F
.	30	744	E
8x57 IS/8x57 IRS/8x64 S	26	725	D
.	30	605	D
.	30	655/665	D
.	30	744	E
. (8mm - 10")	32	665	D
8x68 S	32	665	D
8,5x63 (.338-10")	32	665	D
9mm Flobert (shot)	23	655	C
9mm short (.380 ACP)	18	620	B
.	30	235	B

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Barrel Blanks ^{#600} for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
9 mm Para (Luger)	18	620	B
(twist 250 mm)	30	235	B
.	30	470	C
.	32	665	D
.	42	216	B
.	42	435	D
9 mm Para for lead target bullets	21	610	C
(twist 416 mm)	30	235	B
9 mm Makarov	30	655	D
9x57	30	655/665	D
9,3x57/9,3x62/9,3x64/9,3x74 R	30	605	D
.	30	655/665	D
.	30	744	E
.	32	665	E
9,3x72 R	30	744	E
9,5x66 S.E. v. Hofe (.375-12")	30	665	D
10 mm Auto	42	435	D
10,3x60 R	30	705	E
10,75x68/10,75x73			
(.404 Riml. N.E.)	32	665	D
12,7x70 Schüler/ .500 Jeffery	32	655/665	D
.17 Rem./ .17 HMR/.17 Mach 2	10	690	C
.	26	710	D
.	30	655/665	E
.204 Ruger 10"	32	665	D
12"	32	665	D
.22 smooth	12	590	B
.22 l.r. for standard rifle	10	755	B
.	12	470	A
.	12	690	B
.	15	470	A
.	15	620	B
.	16	540	B
.	17	665	B
.	23	650	C
.	23	755	D
.	26	650	D
.	26	755	D
.	30	755	E
octagon shape.	22	755	F
.22 short for rapid fire pistol .	23	305	B
.22 l.r. for free pistol	23	305	B
.22 l.r. for standard pistol . . .	23	305	B
.22 l.r. for biathlon rifle	23	605	C

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Barrel Blanks ^{#600} for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
.22 Mag.	10	755	B
.	12	605	B
.	15	490	A
.	17 ———	470	B
.	17	615	B
.	23	650	C
.	26	755	D
.22 Hornet	10	755	B
.	12	655	B
.	17	620	B
.	23	650	C
.	30	655/665	D
.22-250 Rem./ .220 Swift/			
.224 Weath. Mag./ .225 Win.	30 ———	605	D
.	30	655/665	D
.222 Rem./Rem.Mag(twist 320 mm)	10	755	B
.	17	620	B
.	23	650	C
.	30	655/665	D
.223 Rem. (short-twist 178 mm=7")	32	665	D
.223 Rem. (Drall 305 mm=12")	10	755	B
.	17	620	B
.	23	650	C
.	26	650	D
.	30	655/665	D
.243 Win.	30	605	D
.	30	655/665	D
.25-06	30	655/665	D
.257 Roberts / .25 Rem.	30	655/665	D
.257 Weath. Mag.	30	655/665	D
.260. Rem. (264-9")	32	665	D
.270 Win./Weath. Mag.	30	655/665	D
.280 Rem.	30	655/665	D
.30 Carbine	17	590	B
.	30	655/665	D

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Barrel Blanks for smokeless powder #600

made from **special rifle steel**

calibre	external diameter mm	length mm	price
.32 S & W long f. revolver.	17	590	B
.....	23	285	B
.32 S & W long f. pistol.	23	285	B
.308 Win. / .30 R Blaser /			
.300 Savage / .30-30 Win. .	30	605	D
.....	30	655/665	D
.....	30	744	E
.....	32	766	F
.30-06 / .308 Norma Mag. .	30	605	D
.....	30	665	D
.....	30	744	E
.300 Win. Mag. / .300 Weath. Mag.			
.300 H + H Mag.	30	665	D
.303 British	32	665	D
.318 Riml. N. E.	30	655/665	D
.338 Win. Mag. / .338 Lapua Mag.			
.340 Weath. Mag.	30/32	655/665	D
.35 Whelen	30	655/665	D
.38 Spec. / .357 Mag.	18	620	B
.....	30	235	B
.....	30	470	C
.....	32	665	D
.....	42	216	B
.38-40	32	665	D
.38 Super Auto / .357 SIG.	23	285	B
.38-55 twist 16" (.379-16")	32	665	D
.375 H & H Mag. / .375 Win			
.375 WR / .378 Weath. Mag.	30/32	655/665	D
.40 S & W	26	285	B
.....	32	665	D
.....	42	435	D
.404 Riml. N. E.			
(10,75x68/ 10,75x73)	32	665	D
.416 Rigby	32	665	D
.416 Weath. Mag. / Rem. Mag.	32	665	D
.425 WR	30	665	D
.44 Rem. Mag / .44 Colt.	23	590	C
.....	26	650	D
.....	30	605	D
.....	32	665	D
.444 Marlin	30	655/665	D
.45 Colt / .45 ACP.	26	285	B
.....	26	585	D
.....	32	665	D
.....	42	216	B
.....	42	435	D
.458 Lott	32	665	F
.450/.400	30/38	665	Z7
.45-70	30	755	E
.....	32	900	F
.458 Win. Mag./ .45 Blaser.	32	665	D
.460 Weath. Mag.	32	665	D
.470 Nitro Express	32	665	D
.50 A.E.	42	435	D
.500 Nitro Express	32/38	665	Z7
.50 BMG (12,7x99) twist 381mm	42	915	G
.50 BMG (12,7x99) twist 241mm	42	915	G
.50 Sharps twist 10"	32	715	E
.50 Sharps twist 26"	32	915	F
.505 Mag. Gibbs	32	665	F
.577/450	30	850	G
.577 N.E. / .585 Nyatti	32/38	665	Z7
.600 N.E.	32	665	I

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Stainless Steel Barrel Blanks #660

for **smokeless powder**

calibre	external diameter mm	length mm	price
5,6x50 Mag. / R Mag.	23	725	E
.....	32	665	F
5,6x57	32	655/665	F
5,6x52 R	23	725	E
.....	32	655/665	F
6XC	32	715	G
6x70 R	23	655	E
.....	23	725	E
6,5x55 Schwed.	32	655/665	F
6,5-284 F-Class Spec. twist 8,5" .	32	715	G
7mm Rem. Mag/ 7mm 08/ 7mm STW	32	655/665	F
7x57 / 57R / 7x64 / 65R. .	32	655/665	F
7,65 mm = .32 ACP / 7,65 Para	23	605	D
8x57 IS / IRS / 8x64 S	32	655/665	F
8x68 S	32	655/665	F
9 mm Para = 9 mm Luger . .	23	605	D
.....	32	665	F
.....	42	435	F
9,3x62 / 64 / 74	32	655/665	F
.17 Rem. / .17 HMR	23	725	E
.....	26	655	E
.....	32	665	F
.204 Ruger 10"	32	665	F
.204 Ruger 12"	32	665	F
.22 l.r. (stainless steel tube) .	12	755	D
.....	23	665	D
.....	26	475	C
.....	32	665	F
.22 Mag. (stainless steel tube)	12	755	D
.22 Hornet (stainless steel tube)	12	755	D
.....	23	725	E
.....	32	655/665	F
.22-250 Rem. / .220 Swift / (.224-14")			
.224 Weath. Mag. / .225 Win. .	32	655	F
.222 Rem. / Rem. Mag. . .	23	725	E
.....	32	655/665	F
.223 Rem.	23	725	E
.223 Rem. (.224-12")	32	665	F
.243 Win. (.243-10")	32	665	F
.270 Win.	32	665	F
.30 Palma 13" twist	32	775	G
.30 Palma 13,5" twist	32	775	G
.308 Win. / .30 R Blaser /			
.300 Savage / .30-30 Win.	32	655/665	F
.30-06 / .308 Norma Mag. .	32	655/665	F
.300 Weath. Mag. /			
.300 Win. Mag./ .300 H&H Mag.	32	665	F
.338 Win. Mag. (8,5x63) . .	32	655/665	F

more barrel blanks, see page 14 "Custom Made"

see separate price sheet, please inquire for your dealer discount

Barrel Blanks **Stainless Steel**

#660

for **smokeless powder**

calibre	external diameter mm	length mm	price
38 Spec./ .357 Mag.	23	605	D
.....	32	185	B
.....	32	665	F
.375 H & H Mag (.375")...	32	665	F
.40 S & W	42	435	F
.44 Rem. Mag. / .44 Colt ..	32	435	D
.....	32	665	F
.454 Casull	42	435	F
.404 Riml. N. E. (10,75x68/ 10,75x73) ...	32	665	F
.458 Win. Mag.	32	655	F
.50 BMG	42	915	I

more blanks see page 14

Barrel Blanks for **black powder**

#640

made from **special rifle steel****cold drawn material octagon shape**

calibre	external dimension mm	twist mm	length mm	price
.31	22	450	285	C
.36	22	450	285	C
.38	25	1200	850	F
.....	28	1200	850	F
.41	22	450	285	C
.....	25	1200	850	F
.44	22	450	285	C
.45	22 / 25	450	285	C
.....	25	1200	850	F
.....	28	1200	850	F
.54	25	1200	850	F
.58	28	1200	850	F

Especially designed for long bullets (designated N5/N7)

.38N5	25	508	850	F
.38N7	25	710	850	F
.....	28	710	850	F
.45N7	25	710	850	F
.....	28	710	850	F

round material

calibre	external diameter mm	twist mm	length mm	price
.31	Ø 23	450	435	B
.36	Ø 23	450	435	B
.....	Ø 38	450	435	D
.38	Ø 32	1200	850	E
.44	Ø 22	450	220	B
.....	Ø 22	450	285	B
.....	Ø 25	450	285	B
.45	Ø 32	1200	850	E
.54	Ø 26	450	565	D
.....	Ø 32	1200	850	E
.58	Ø 32	1200	850	E

Especially designed for long bullets (designated N7)

.38N7	Ø 32	710	850	E
.45N7	Ø 32	710	850	E

Individual profiles or twists available on demand

see separate price sheet, please inquire for your dealer discount

Barrel blanks for Air Gun

#780

made from **special rifle steel tubes****standard profile:**

calibre	external diameter mm	length mm	price
4,5 (.177)	9/10/12		
.....	14/15/16	605	B
5,0 (.20)	12/15/16	605	B
5,5 (.22)	10/12/15/16/17	605	B
6,35 (.25)	12/15/16	605	B
7,62 (.30)	17	712	D
9,0 (.35)	18	712	D

made from **stainless steel****standard profile**

4,5	16	605	D
5,5	18	605	D
6,35	18	605	D

polygon profile:

4,5 Polygon	10/12/16	605	B
5,5 Polygon	16	605	B
6,35 Polygon	16	605	B

choke price Z2

choke stainless H3

choke > Ø17 Z3

other dimensions on request.

Barrel Blanks with polygon profile

special rifle steel

#620

for pistol and revolver	Ø mm	length	price
9 mm Para twist 250	18	620	B
.....	42	435	D
.38 Spez./ .357 Mag. twist 450...	18	620	B
.....	42	435	D
.40 S & W	42	435	B
.44 Mag.	42	435	D
.45 ACP	26	285	B
.....	42	435	D

for rifles

.308	30	655	D
.30-06	30	655	D
.223 Rem. (.224-7", 8", 9", 12")	33	665	D

stainless

#666

for pistol and revolver	Ø mm	length	price
9 mm Para	42	435	F
.38 / .357	42	435	F
.40 S & W	42	435	F
.45 ACP	42	435	F

for rifles

	Ø mm	length	price
.308 Win.....	32	655	F
.30-06	32	655	F
.223 Rem	32	665	F

see separate price sheet, please inquire for your dealer discount

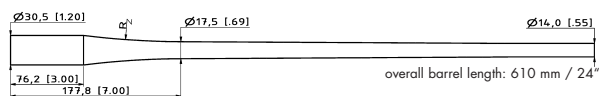
Custom made Gun Barrels

You can choose calibre, twist, contour, chamber, thread and muzzle
more available contours: www.lothar-walther.de/114.php

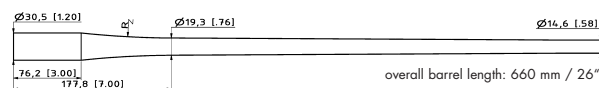
barrel blank Ø 32 mm L = 665 mm / 715 mm
 special rifle steel or stainless steel

calibre	twist
.17.....	9", 10", 12"
.22 Rimfire	16"
.204 Ruger	10", 12"
.224.....	7", 8", 9", 10", 12", 14"
.224 Polygon	7", 8", 9", 12"
.243/6 mm.....	8", 9", 10", 12", 14"
.25.....	10"
.264/6,5 mm.....	8", 8,5" 4 grooves, 9", 10"
.270.....	10", 11" (6,8 Rem. SPC)
.284/7 mm.....	9", 10", 12"
.30.....	7", 8", 9", 10", 11", 12", 14", 17"
.30 Polygon	10", 12"
.312.....	16"
8 mm.....	10"
.338.....	10" (12" rifle steel)
.358.....	12"
9,3 mm.....	12"
.375.....	12"
.379.....	16"
.416.....	14"
.423.....	14"
.428.....	20"
.458.....	14", 18"
.510.....	10"

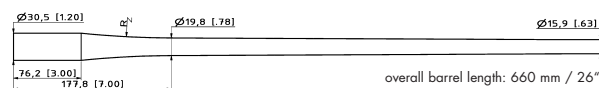
#1100 Feather Weight Sporter



#1200 Light Weight Sporter

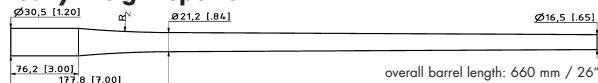


#1300 Standard Sporter

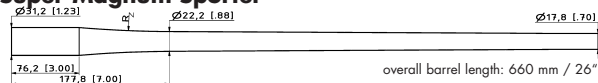


see separate price sheet, please inquire for your dealer discount

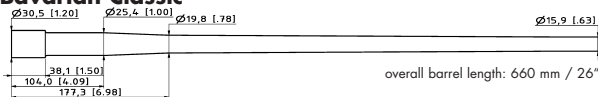
#1400 Heavy Weight Sporter



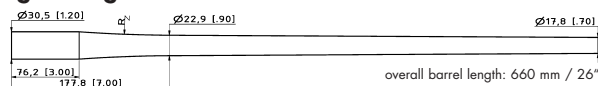
#1450 Super-Magnum Sporter



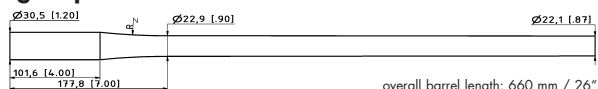
#1500 Bavarian Classic



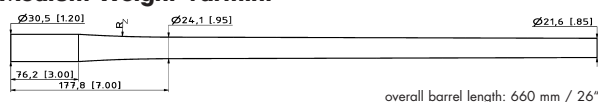
#2100 Light Weight Varmint



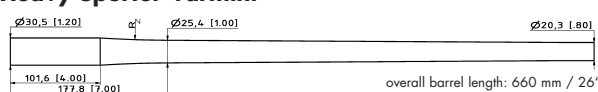
#2120 Light Sporter Varmint



#2200 Medium Weight Varmint



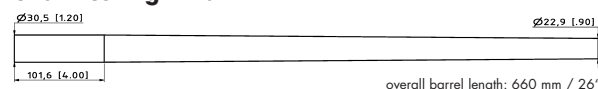
#2230 Heavy Sporter Varmint



#2260 Remington Varmint



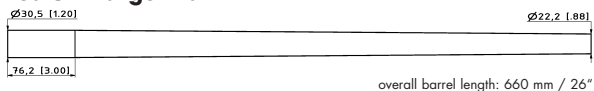
#2300 Bench Rest Light Varmint



see separate price sheet, please inquire for your dealer discount

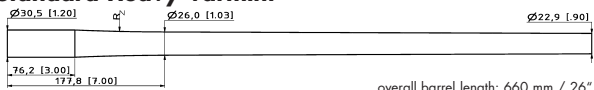
#2340

Medium Target Varmint



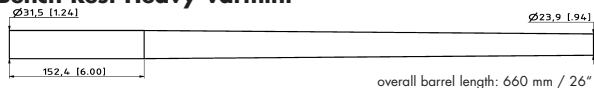
#2400

Standard Heavy Varmint



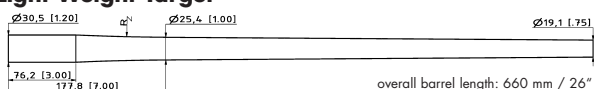
#2500

Bench Rest Heavy Varmint



#3100

Light Weight Target



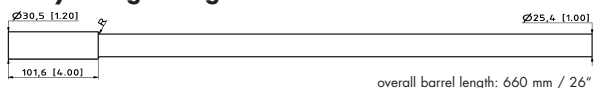
#3150

Hunter Class Target



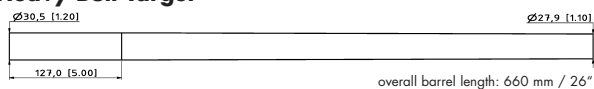
#3200

Heavy Weight Target



#3250

Heavy Bull Target



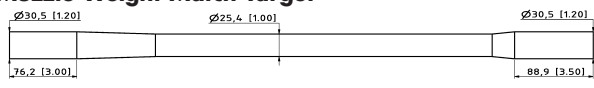
#3300

Straight Target



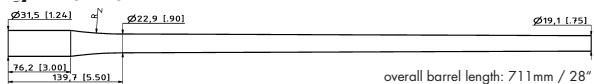
#3400

Muzzle Weight Match Target



#4100

Light Palma



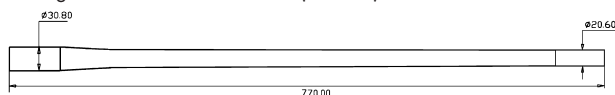
see separate price sheet, please inquire for your dealer discount

Prices

	price
barrel blank..... (665 mm)	D
barrel blank..... (715 mm)	E (not all calibres)
barrel blank stainless (665 mm)	F
barrel blank stainless (715 mm)	E+A
barrel blank stainless (813 mm)	F+A
.243-8",-9" 264-8",-9" .30-10",-12"	
costs for contour.....	
26" Z3, 28" Z4, 30", 32"	Z5
standard thread (System 98, Sako etc.)	Z3
norm thread	Z4
special thread.....	Z5
flat thread.....	F
rimfire chamber.....	Z5
chamber.....	C
special chamber.....	D
muzzle	Z2 (Match, hunting, 11° varmint)
muzzle brakes (page 30)	Z5
assembly (incl. muzzle thread) ..	Z4
fluting	F
special match treatment.....	Z6
adjustment of head spacing.....	Z5

LOTHAR WALTHER Match Barrel „Palma“

made from **STAINLESS STEEL** - Cal. 308 Win. with special tight land and groove dimensions and 13"(330mm) twist without chamber



#7545 price I

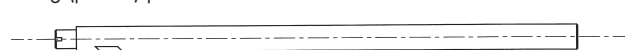
„Big bull“ stainless barrel

calibre	twist	
.224 (5,56 mm).....	7" 8" 9"	
.243 (6 mm).....	8" 9" 10" 14"	stainless steel, turned to
.264 (6,5 mm).....	8" 9"	Ø 1.50" (38 mm) and
.284 (7 mm).....	8" 9" 10"	length = 32" (815 mm) without
.30 (7,62 mm).....	9" 10" 12"	chamber or on request turned
.338 (8,5 mm).....	9" 10" 12"	to a contour of your choice.
.408.....	13" Ø42	
.375.....	10" Ø42	

#7565 price I

Ruger 10/22® target barrel

stainless steel, finished in the white including extractor and locking cut diameter Ø .920" (23,37 mm). Length L = 21,5" (546,1 mm) fluting (price F) possible

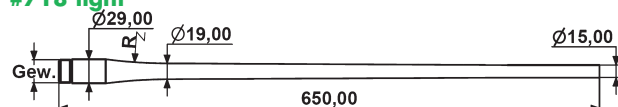


caliber .22 l.r., .17 HMR + .17 Mach 2 #7585 price G

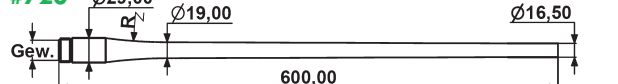
see separate price sheet, please inquire for your dealer discount

Rifle Barrels finished in the white hunting contours for Mauser 98 action

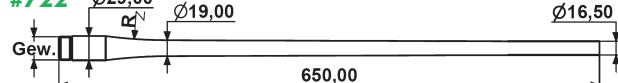
#718 light



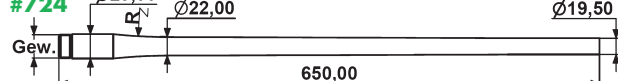
#720



#722



#724



	#718		#720		#722		#724	
calibre	N	R	N	R	N	R	N	R
6,5x55	○	○	●	○	●	○	●	○
6,5x57	○	—	○	—	○	—	○	—
6,5x65	○	—	○	—	●	—	○	—
6,5x68	○	—	○	—	●	—	○	—
7x57 (7mm Mauser)	○	○	●	○	●	○	○	○
7x64	●	○	●	○	●	○	○	○
7mm Rem Mag.	○	○	○	○	●	○	○	○
7mm Rem 08	○	○	○	○	●	○	○	○
8x57IS (8mm Mauser)	●	○	●	○	●	○	○	○
8x68S	○	○	○	○	●	○	●	○
9,3x57	○	○	○	○	●	○	○	○
9,3x62	●	○	●	○	●	○	●	○
9,3x64	○	○	○	○	●	○	○	○
12,7x70 Schuler	—	—	—	—	—	—	—	—
.22-250 Rem.	○	○	●	○	●	○	○	○
.222 Rem.	○	○	●	○	○	○	○	○
.223 Rem.	○	○	○	○	○	○	○	○
.25-06 Rem.	○	○	○	○	●	○	○	○
.243 Win.	●	○	●	○	○	○	○	○
.270 Win.	○	○	●	○	●	○	○	○
.308 Win.	●	○	●	○	●	○	●	○
.30-06	●	○	●	○	●	○	○	○
.300 Win. Mag.	○	○	○	○	○	○	●	○
.300 H&H Mag.	○	○	○	○	●	○	○	○
.300 Weath. Mag.	○	○	○	○	○	○	○	○
.338 Win. Mag.	○	○	○	○	○	○	●	○
.375 H&H Mag.	○	○	○	○	○	○	○	○
.404 Rimles N.E.	○	○	○	○	○	○	●	○
.416 Rigby	○	○	○	○	○	○	○	—
.416 Rem. Mag.	○	—	○	—	○	—	○	—
.458 Win. Mag.	○	○	○	○	○	○	●	○
.500 N.E.	○	—	○	—	○	—	●	—

N = special rifle steel (34 CrNiMo6)

R = stainless steel (X20Cr13)

● = in stock, ready to ship

○ = possible item at extra cost

— = not available

price

price

price

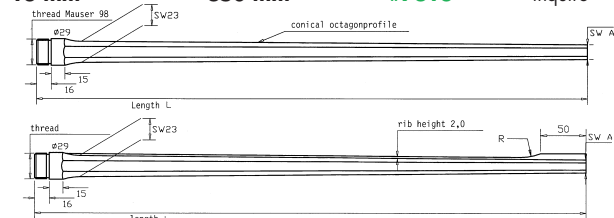
price

options: other threads and caliber possible at additional cost

see separate price sheet, please inquire for your dealer discount

Lothar Walther Octagonal form

SWA	length	price
width between flats		
14 mm	600 mm	#7614
16 mm	650 mm	#7616
18 mm	650 mm	#7618
		price please inquire



Tailored-made designs and special calibres possible. Please inform us about calibres and quantities and give us a drawing of the barrels external shape. You will then receive our detailed quotation.

Rifled Barrels Finished in the White for Combined Guns (without chamber) #740

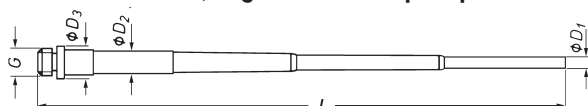


D1 = 10,5mm	6,5 x 57 R	D1 = 11,00mm	D1 = 13 mm
.22 Hornet	7 x 57 R / 7 x 65 R	8 x 57 IRS	9,3 x 74 R
5,6 x 50 R Mag.	.308 Win. / .30 R Blaser	8 x 75 RS	
6 x 70 R	30-06		

price F

Tailor-made designs and special calibres possible. Please inform us about calibres and quantities and give us a drawing of the barrels external shape. You will then receive our detailed quotation.

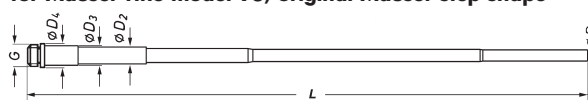
Finished Barrels in Special Contours for Mauser 98 K action, original Mauser step shape



Ø D1 = 15,5mm, Ø D2 = 23mm, Ø D3 = 28,3mm, G = 1,1"x 12 TPI 55°

L = 600 mm		#726	price E
6,5x57	8x33	.243 Win.	.300 Savage
7x57/7x64	8x57 IS	.308 Win.	.30-06

for Mauser rifle model 98, original Mauser step shape



Ø D1 = 15,5mm, Ø D2 = 23mm, Ø D3 = 25mm, Ø D4 = 28,5 mm
G = 1,1"x 12 TPI 55°

L = 740 mm		#728	price F
8 x 57 IS = 8 mm Mauser	.308 Win.	6,5 x 55	

for rifle original Wehrmann-contour

Ø D1 = 15,4 mm, Ø D4 = 28,1 mm, G = 1,1"x 12 TPI 55°

L = 742 mm		#730	price F
calibre 8,15 x 46 R			

for rifle Carl Gustav model 96 original Swedish Mauser step shape

Ø D1 = 15,5; D2 = 24,5; D4 = 28; Gewinde = 0,980"-12 G

L = 739 mm	calibre = 6,5x55	#729	price F
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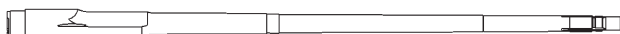
see separate price sheet, please inquire for your dealer discount

other caliber possible (additional costs C)

Finished Barrels for

Original Mauser Argentino, length 740 mm **#732 price F**
calibre 7,65 Arg.

Gewehr 88, length 740 mm **#734 price F**
calibre 8 x 57 IS

Match Barrel finished, for M1-Garand, Original- and Match contour

cal. .270 Win, .30-06, .308Win, 7x64, 8x57IS and 9,3x62

price I**The legendary BISLEY VICE**

Originally designed for gunsmiths, the **BISLEY VICE** proved to be a very good solution for a wide range of applications for nearly all kinds of craftsmanship.

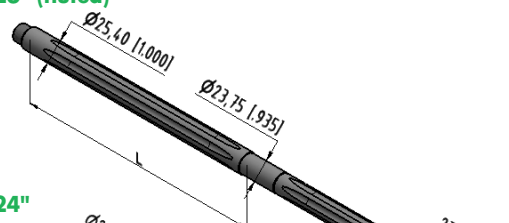
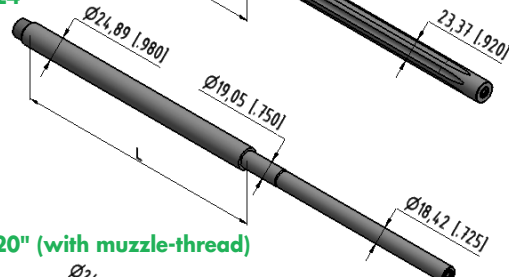
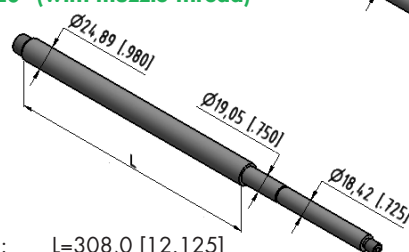
- mountable within seconds on all types of tables without tools
- rapidly lockable
- for firearms cleaning: stressing via cork jaws
- stressing of other parts: via steel jaws
- revolving and clampable at any angular position
- handy and transportable (only 1.8 kg)

price E

see separate price sheet, please inquire for your dealer discount

barrels for AR-15 sporting rifle

The barrels can be manufactured for most common models. See www.lothar-walther.de/486.php there you find all our proposed standard contours. Here some examples:

#6200 - 26" (fluted)**#6100 - 24"****#6100 - 20" (with muzzle-thread)**

rifle length: L=308,0 [12.125]

mid-length: L=222,2 [8.750]

carbine length: L=171,5 [6.750]

- calibre: .223 (other calibres on request)
 - material: stainless steel or special rifle steel
 - barrel length: can be specified
- modified or other contours, flutings,... can be specified.



	price
barrel blank (up to 665mm)	D
barrel blank stainless (up to 665mm)	F
contour (without thread)	Z3
thread (AR15)	Z3
barrel extension incl. index pin (not assembled)	Z4
contour + thread + barrel extension (assembled)	H5 + Z3
contour + thread + barrel extension (assembled) + gas hole	H5 + Z3 + Z3
muzzle (match, 11° varmint)	Z2
muzzle-thread (incl. match or 11° varmint)	Z4
chamber	C
fluting	F
special match treatment	Z6

see separate price sheet, please inquire for your dealer discount

Pistol barrel in special production

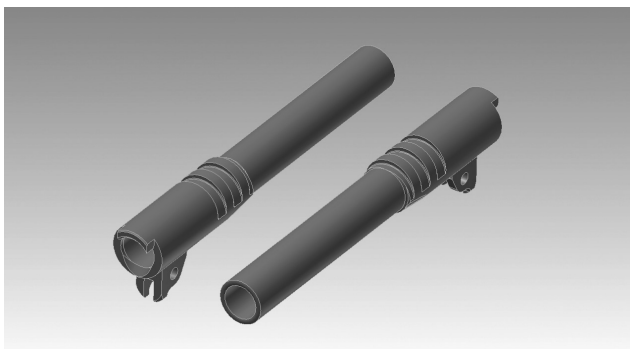
For all common pistol calibres available (7,65mm, 9mm Luger, .40S&W, 45ACP) in series production (minimum quantity approx. 50 pc.). We can work from your drawings as well as from provided sample barrels (most common models possible).



LOTHAR WALTHER Pistol barrels for Colt Government 1911

Classic drop in barrel without ramp including chamber cal. .45ACP standard barrel length 5", finished in the white.

price F



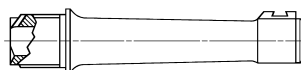
see separate price sheet, please inquire for your dealer discount

LOTHAR WALTHER pistol barrels für Luger 08 finished in the white (without chamber)

(thread length: 19 mm) - Calibre 9 mm Para

available models:

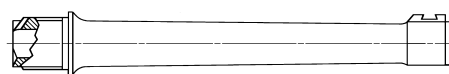
Standard length 100 mm



price

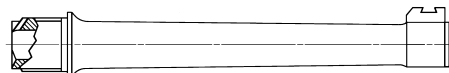
E

Standard long length 150 mm



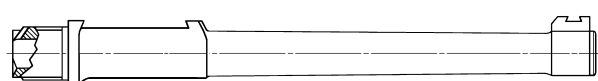
F

Marine length 150 mm



F

Artillerie length 200 mm



on request

Barrel Blank for Shotgun

price D

for shotgun gauge 12, 16, 20 and 28 (full- and half-choke available)

Barrel Blank for Shotgun, turned

price on request



external diameters and lengths can be specified

see separate price sheet, please inquire for your dealer discount

Improve your skill with inexpensive small calibre ammunition by use of

BARREL Adapters

In just a few minutes, and without tools, a gun can be converted into a smaller calibre, which enables it to be used both indoors and outdoors for training or blinking with less expensive ammunition.

#470



Calibre 4 mm M 20 Centerfire Barrel Adapter

Available for all revolvers

Cal.: .32 S & W Long .44 Magnum
.38 Spec. / .357 Mag. .45 Colt

PIB
470

attention: with barrel insert built in,
never use original ammunition


price Z7

add. auxiliary cartridge price Z2

The insert comes with six auxiliary cartridges, ejector rod and cleaning brush.

When ordering, please state pistol or revolver model, calibre, barrel length and article no.

#2172



Revolver Barrel Adapter Cal. .22 l. r. Rimfire

With six insert shells, spanner, ejector rod, hook, cleaning brush

cal. .22 l. r. in the calibres
.38 Spec./ .357 Mag.
.44 Magnum
.45 Colt

PIB
21-72

attention: with barrel insert built in,
never use original ammunition

price Z7


add. auxiliary cartridge price Z2

see separate price sheet, please inquire for your dealer discount

#99

Adapters for Rifles

For shooting less powerful, inexpensive cartridges in guns chambered for high-performance cartridges. The less powerful cartridge is very useful for inexpensive practise, blinking and for taking small game which would be ruined when the high-velocity cartridge is used.



fires Cal. .22 l. r. PIB 506 in one of the following cal. 5,6 x 50 Mag. 5,6 x 50 R Mag. 5,6 x 52 R 5,6 x 57 5,6 x 57 R 5,6 x 61 5,6 x 61 R .220 Swift .22-250 .221 Rem. .222 Rem. .222 Rem. Mag. .224 Weath. Mag.	fires Cal. .22 Mag. PIB 506 in one of the following cal. 5,6 x 50 Mag. 5,6 x 50 R Mag. 5,6 x 52 R 5,6 x 57 5,6 x 57 R 5,6 x 61 5,6 x 61 R .220 Swift .222 Rem. .222 Rem. Mag. .224 Weath. Mag.	fires Cal. .22 Hornet PIB 507 in one of the following cal. 5,6 x 50 R Mag. 5,6 x 52 R 5,6 x 57 5,6 x 57 R 5,6 x 61 5,6 x 61 R .220 Swift .22-250 .224 Weath. Mag.
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PIB
508

fires Cal. .7,65 mm Browning in one of the following cal. .30-06 .30-30 .300 Win. Mag. .300 Weath. Mag. .300 H & H Mag. .303 British .308 Win. 7,62 x 54 R Moisin-Nagant	fires Cal. .30 Carbine in one of the following cal. .30-30 .300 Win. Mag. .300 Weath. Mag. .303 British .308 Win. .30-06	fires Cal. .32 S & W long in one of the following cal. 8 x 57 IS 8 x 57 IRS
---	--	---

fires Cal. .32 H & R Mag. in one of the following cal. 8 x 57 IS 8 x 57 IRS	fires Cal. .45 Colt in one of the following cal. .460 Weath. Mag.
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price Z5

see separate price sheet, please inquire for your dealer discount



#270



4 mm Adapters for Rifle Calibre

The insert, by virtue of its own self-contained barrel, enables the 4 mm M 20 centerfire cartridge to be fired from any rifle, and is manufactured for most of the German and International calibres from 5,6 x 50 R through to 10,75 x 68 and from .22 Hornet through to .600 N.E.

price Z5



#431



Rifle Barrel Adapter Cal. .22 l.r. Rimfire

With firing transmission, ejector rod, cleaning brush. For bolt-action rifles and combined rifles for target shooting. Range 10 meters.

in the calibres:	8 x 57 IS	.30 R Blaser
7 x 57	8 x 57 IRS	.308 Win.
7 x 64	8 x 68 S	.30-06
7 x 57 R	9,3 x 62	.300 Win. Mag.
7 x 65 R	9,3 x 64	.300 Weath. Mag.
7 mm Rem. Mag.	9,3 x 72 R	.338 Win. Mag.
7,5 x 55 Schweiz. Ord.	9,3 x 74 R	.375 H & H Mag.
7,62 x 54 R.M.N.	.270 Win.	.458 Win. Mag.
		.500 N.E.

price Z5

4 mm Calibre Shotgun Practice Unit

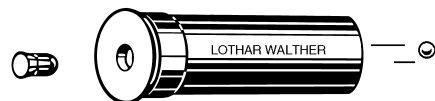
#2470



Shotgun practice indoor and outdoor. The shotgun practice target can be used. Range 5 meter.

Not usable for pump guns.

Calibre	from bore (gauge) size
4 mm M 20 centerfire	16 20 36 (.410)



price Z5

see separate price sheet, please inquire for your dealer discount

Despatcher for the Smaller Predators

A rifled barrel adapter, with a pelt preserving small calibre bullet, for the short-range despatch of smaller predators caught in snares or netting (burrow trapping). Can be carried in the pocket, like a cartridge, already loaded for speedy chambering and discharge.

#186

Shoots Cal. 6,35 mm from shotgun barrel 12 bore (gauge)
16 bore (gauge)
20 bore (gauge)



price Z5

#185

or Cal. .22 l.r. from shotgun barrel 12 bore (gauge)
16 bore (gauge)
20 bore (gauge)



price Z5

#1851

or Cal. .22 Magnum from shotgun barrel 12 bore (gauge)
16 bore (gauge)
20 bore (gauge)



price Z5

#184

or Cal. 6,35 mm from revolvers Cal. .38 Special/
.357 Mag.
.44 Rem. Mag.
.45 Colt



price Z4

#183

or Cal. .22 l.r. from revolvers Cal. .38 Special/
.357 Mag.
.44 Rem. Mag.
.45 Colt



price Z4

#182

Injured Game (Hoofed) Despatcher

For the speedy despatching of shot-injured hoofed game without carcass damage. Rifled barrel insert manufactured in accordance with paragraph 19 of the Federal German Hunting Association Regulations. Shot dispersion 35 mm at 5 meters shooting distance. Can be carried in the pocket, like a cartridge, already loaded for speedy chambering and discharge.



Shoots Cal. .38 Special
from 12 bore (gauge)
from 16 bore (gauge)
from 20 bore (gauge)



price Z5

see separate price sheet, please inquire for your dealer discount

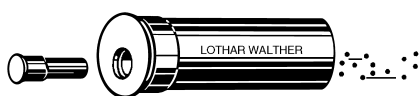
Adapters for Shotgun

#2370

For outdoor shotgun practice using empty tin cans either standing, rolled, thrown or swinging. The short safe range, 5 to 10 meters, causes no disturbance to hunting grounds. Also for pest control.

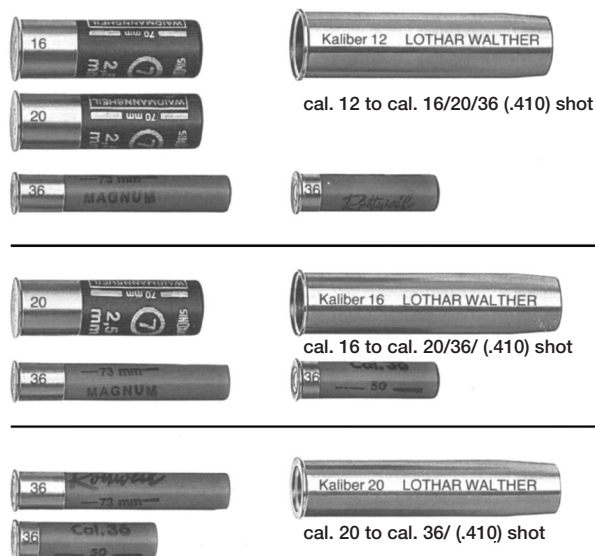
Calibre	from bore (gauge) size
6 mm with shot	12 16 20 28
6 mm double charge with shot .22 long shot	
9 mm with shot	16 20
9 mm double charge with shot	

price Z5

PIB
23-70

Adapters for Shotgun

#2570



shooting results in 12/16/20 are about the same as for the original size.

Cal. 12 to 16 to 20	to 36 (.410) Shot
Cal. 16..... to 20	to 36 (.410) Shot
Cal. 20..... to 36	(.410) Shot

price Z3

Dummy cartridge (for training purposes)

in calibre 9 mm Luger, .223 Rem

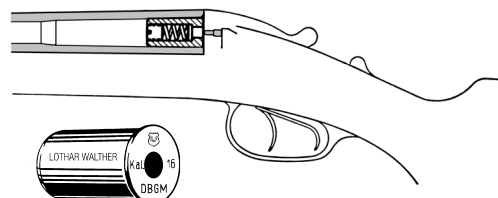
other calibres possible

see separate price sheet, please inquire for your dealer discount

Snap Cap (German reg. patent) DBGM

#971

buffer cartridge to protect the firing pin



for **shotgun** Cal.: 10 bore (gauge) 20 bore (gauge)
12 bore (gauge) 28 bore (gauge)
16 bore (gauge) 36 bore (gauge) (.410)

EUR* Z1



#97

For rifle cal.:

4,6 x 30	7 mm 08 Rem.	.22 Hornet	.308 Win.
5,6 x 50/R	7 mm Rem. Mag.	.222 Rem.	.30-06
5,6 x 52 R	7 mm Weath. Mag.	.223 Rem.	.338 Win. Mag.
5,6 x 57	7,5 x 55	.243 Win.	.340 Weath. Mag.
5,6 x 57 R	8 x 57 IS	.25-06	.35 Whelen
6 mm PPC (USA)	8 x 57 IR	.257 Weath. Mag.	.358 Win.
6,5 x 55 SM	8 x 57 IRS	.270 Weath. Mag.	.375 H & H Mag.
6,5 x 57	8 x 68 S	.270 Win.	.375 Weath. Mag.
6,5 x 57 R	8 x 75 RS	.280 Rem.	.416 Rigby
6,5 x 65 R	9,3 x 62	.300 Win. Mag.	.458 Win. Mag.
7 x 57	9,3 x 64	.300 Weath. Mag.	.45-70
7 x 57 R	9,3 x 72 R/74 R	.300 H & H Mag.	
7 x 64	10,3 x 60 R	.470 N. E.	
7 x 65 R	.22 l.r.	.30-30 Win.	



For pistol and revolver

cal.:		
.22 l.r.	.32 S & W u. S & W long	
.22 Magnum	.357 SIG	
7,65 mm Browning	.38 Spec./357 Mag.	
9 mm Parabellum	.38 S & W	
10 mm Auto	.40 S & W	
.45 ACP	.44 Rem. Mag.	
454 Casull	.45 Colt	
	50 AE	

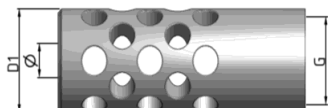
price Z1

other calibres available
minimum quantity 20 pieces

see separate price sheet, please inquire for your dealer discount

Muzzle brake

special rifle steel or
stainless steel



Ø - has to be adapted to the caliber

D1	G	fits contour
Ø14,60mm	M12x1	#1200;...
Ø15,88mm	M14x1	#1300; #1500;...
Ø16,50mm	M15x1	#720; #722; #1400;...
Ø17,78mm	M15x1	#1450; #2100;...
Ø19,50mm	M18x1	#724;...
Ø21,21mm	M18x1	#2600;...
Ø22,00mm	M18x1	#752;...
Ø22,90mm	M18x1	#2300;...
Ø30,48mm	M22x1	#3300; #3400;...

price Z5

SALUTE-ADAPTER

#980

for shotgun

calibre 20
to calibre 9 mm Knall (.380)
(packed in a set of 2 pc.)



price Z2

Barrel Warranty

The firm of LOTHAR WALTHER Precision Tool Manufacture GmbH, 89551 Königsbrunn, Germany hereby warrants that its gun barrels and gun barrel blanks have been manufactured in accordance with the relevant guidelines on the Firearms Act and have left our premises in perfect condition.

After assembly, each barrel, in conjunction with the statutory regulations in Germany, the regulations laid down for testing gun barrels (CIP standard), must be presented to a Firearms Office for testing and the initial firing, which must be carried out there. In countries which do not have similar regulations or which do not belong to the CIP, the testing and initial firing must be carried out in accordance with the principles of the German and CIP regulations. A copy of these are available upon request.

Following the above mentioned testing, only newly manufactured ammunition may be used and no guarantee can be accepted for hand-loaded, reloaded or re-manufactured ammunition. This includes surplus ammunition or any ammunition that contains defects, known or unknown. Furthermore, the barrel must be kept clean at all times.

Any alterations made to the barrel after manufacture shall void our manufacturer's warranty. We should emphasize that any gun is a dangerous weapon and should consequently be handled with care. The user and those nearby must take the appropriate measures to ensure that others can never be put at risk. This naturally includes protection for eyes and ears. Guns should never be pointed, aimed or fired at people. Representations made by persons other than the manufacturer do not constitute a part of this guarantee.

Since some gun barrels are designed for a particular purpose, the use of these barrels for a purpose different than originally intended could cause an unsafe situation. Before using any gun barrels for a different purpose, the manufacturer must be consulted as to its safe use.

Should a defect occur nevertheless, the barrel must be returned to the manufacturer, postage prepaid. The liability of the manufacturer is limited only to the replacement or repair of the barrel and is at its discretion.

LOTHAR WALTHER Feinwerkzeugbau GmbH

Direction of fire: big chamfer is the chamber side

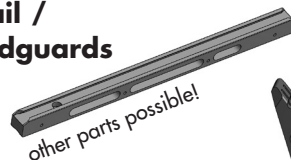
see separate price sheet, please inquire for your dealer discount

gunparts

action



**U-rail /
handguards**



butt plate



on request in series (minimum order quantity is necessary)

What can we do for you?**Deep Hole Drilling**

We can do deep hole drilling diameters 3mm to 20 mm with a max. length of 1000 mm.

CNC-Machining

We are specialised in turning and milling long (up to 1000 mm) and thin parts.

**Straightening of long parts**

We have experience in straightening long shafts and tubes of any kind with diameters up to 80 mm and lengths over 1500 mm.

Warning! Safety Instructions!

Safety regulations for the use and handling of LOTHAR WALTHER products. Observe that the safety regulations that apply for the use of barrel inserts, adapters for shots and rifles, pistols and revolvers and crossbows, are exactly the same as those that apply for the use of original weapons loaded with original ammunition. They are not to be used for aiming at or shooting at human beings.

All products manufactured by LOTHAR WALTHER are to be used solely and exclusively for hunting activities or at specific and approved shooting stands. Firing and handling of any LOTHAR WALTHER products, whose use is restricted exclusively to shooting stands, is to be accomplished with utmost caution and care and not to take place anywhere else other than the approved shooting stands.

Any products which are intended for hunting are only to be used for hunting activities. Again, every precaution, care and safety measure must be taken, so that no human being can come to harm at any time.

see separate price sheet, please inquire for your dealer discount