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The following are the Sako production figures of Imperial Magnum rifles;

7mm Imperial Magnum Serial No's IM 000001 to IM 000025  
.300 Imperial Magnum Serial No's IM 100001 to IM 100015  
.311 Imperial Magnum Serial No's IM 200001 to IM 200012  
.338 Imperial Magnum Serial No's IM 300001 to IM 300013  
.360 Imperial Magnum Serial No's IM 400001 to IM 400020  
.360 Imperial Magnum Serial No. IM 000000 (Prototype)

"Cavim" of Venezuela manufactured the cartridge cases using USA brass cups from Olin. IMC never produced loaded ammunition. Customers loaded their own using IMC cases, RCBS loading dies and loading data developed and supplied by IMC.

IMC began marketing rifles and cartridge cases in 1993. Unfortunately a combination of subcontractor problems with the cartridge cases and financial difficulties experienced by a major shareholder forced IMC to cease operations in 1995. Customers were very pleased with both cartridge performance and rifles. Some complaints were received concerning soft brass cartridge cases but no rifle was ever returned for any reason.

Many "Wildcat" cartridges have been hand formed from .404 brass over the years but the Imperial Magnums were the first with commercial cartridge cases and rifles. The large capacity beltless design has been an overwhelming commercial success but unfortunately not for the originators. Winchester and Remington have introduced at least eight new beltless magnums since IMC stopped production. Dakota Arms cartridges use only the beltless design and John Lazzeroni used the concept to develop his full line of rifles and cartridges. A total of thirty new non-belted magnum cartridges have been introduced to the market place. Only Weatherby continues to develop new cartridges with the outdated belted case.

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