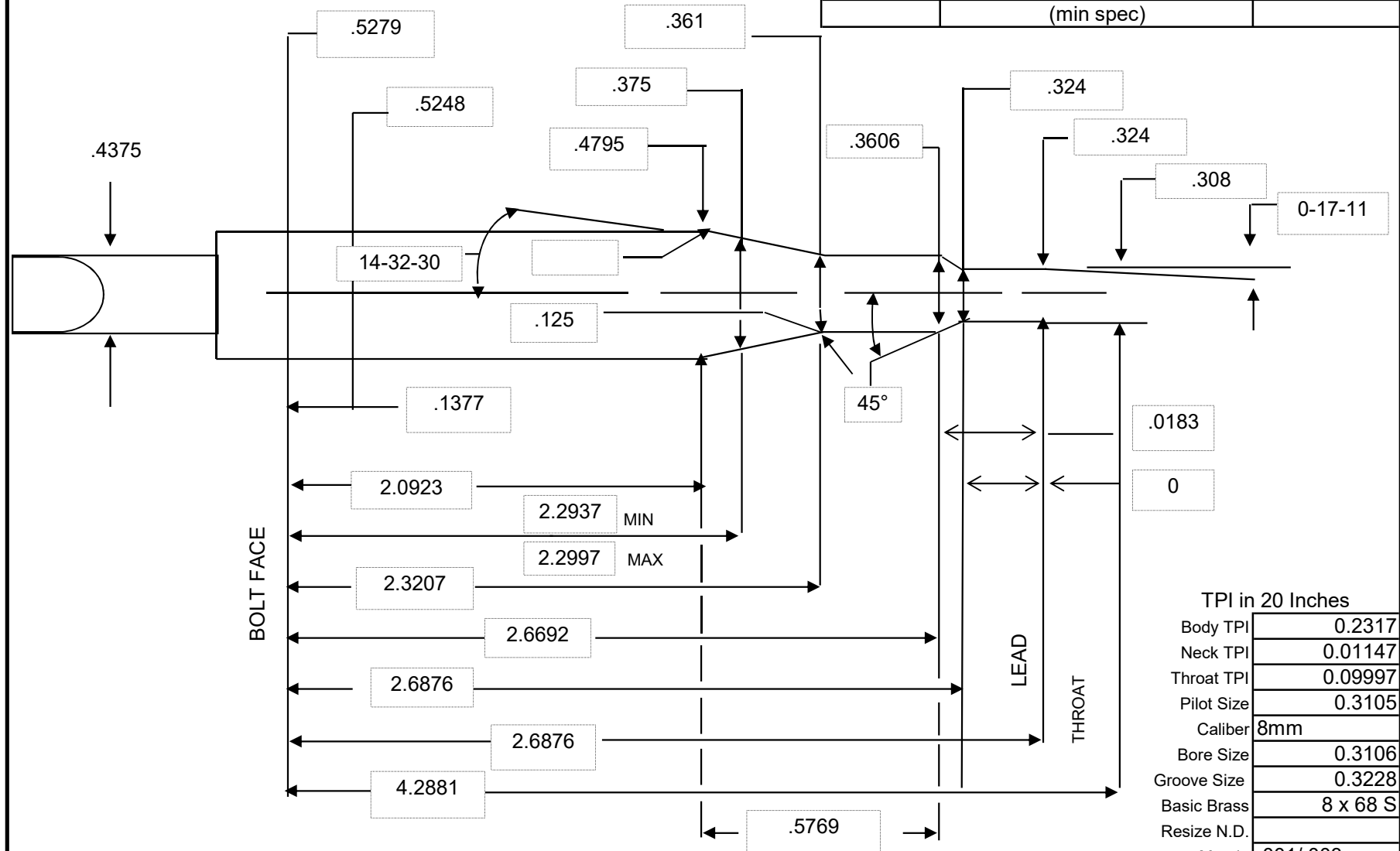


LTR	Description	Date
A	8 x 68 S	6/17/2004
	(min spec)	



TPI in 20 Inches	
Body TPI	0.2317
Neck TPI	0.01147
Throat TPI	0.09997
Pilot Size	0.3105
Caliber	8mm
Bore Size	0.3106
Groove Size	0.3228
Basic Brass	8 x 68 S
Resize N.D.	
Margin	.001/.003

Tolerances	
Unless Otherwise Specified	
Fractional	± .001
Decimal	+ 0.0004
Angular	± 1/4
Lengths	+ .005

**PACIFIC TOOL**  
**598 Avenue C**  
**White City, OR 97503**  
**(541)826-5808**

MAT'L.	
DWG. BY	Dave Kiff
Checked	AL
Approved	
Sheet	Megun
Print#	13770